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#### **Key indicators**

Single-crystal X-ray study T = 294 K Mean  $\sigma$ (C–C) = 0.007 Å R factor = 0.043 wR factor = 0.104 Data-to-parameter ratio = 7.3

For details of how these key indicators were automatically derived from the article, see http://journals.iucr.org/e.

# 1,3,4,6-Tetra-O-acetyl-2-O-benzyl-α-Dmannopyranose

In the title compound,  $C_{21}H_{26}O_{10}$ , the pyranose ring adopts a chair conformation.

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## Comment

The title compound, (I) (Ogawa & Sasajima, 1981), is a key intermediate in the synthesis of 2-deoxy-2-[<sup>18</sup>F]fluoro-D-glucose ([<sup>18</sup>F]FDG; Hamacher *et al.*, 1986), a compound which measures glucose cellular uptake in the body and is one of the most widely used molecular imaging probes in positron emission tomography (PET). In the crystal structure, the pyranose ring of (I) adopts a chair conformation (Fig. 1).



## **Experimental**

2-O-Benzyl-D-mannopyranose (0.5 g, 1.4 mmol) and 4-dimethylaminopyridine (50 mg, 0.46 mol) were added with stirring to pyridine (30 ml) at room temperature. Acetic anhydride (5.4 ml, 5.5 mmol) was then added dropwise and the reaction mixture was stirred at room temperature for 24 h. The pyridine solvent was removed by vacuum evaporation at 333 K then co-evaporated with toluene. The residue was purified by column chromatography (ethyl acetate/ petroleum ether 1:2) to obtain the product (yield 0.58 g, 95%). Single crystals of (I) (m.p. 348–349 K) were obtained by slow evaporation of an ethyl acetate and petroleum ether (1:2) solution.

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Crystal data
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\begin{array}{l} C_{21}H_{26}O_{10} \\ M_r = 438.42 \\ \text{Monoclinic, } P_{21} \\ a = 7.855 \ (6) \ \text{\AA} \\ b = 10.138 \ (8) \ \text{\AA} \\ c = 13.949 \ (10) \ \text{\AA} \\ \beta = 94.612 \ (14)^{\circ} \\ V = 1107.3 \ (14) \ \text{\AA}^3 \end{array}
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Z = 2  $D_x = 1.315 \text{ Mg m}^{-3}$ Mo K\alpha radiation  $\mu = 0.11 \text{ mm}^{-1}$  T = 294 (2) KBlock, colourless  $0.26 \times 0.24 \times 0.22 \text{ mm}$ 

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### Figure 1

The molecular structure of (I) showing displacement ellipsoids drawn at the 30% probability level for non-H atoms.

## Data collection

Bruker SMART CCD diffractometer  $\varphi$  and  $\omega$  scans Absorption correction: multi-scan (SADABS; Sheldrick, 1996)  $T_{\min} = 0.973, T_{\max} = 0.977$ 

5692 measured reflections 2076 independent reflections 1345 reflections with  $I > 2\sigma(I)$  $R_{\rm int} = 0.057$  $\theta_{\rm max} = 25.0^\circ$ 

#### Refinement

Refinement on $F^2$	H-atom parameters constrained
$R[F^2 > 2\sigma(F^2)] = 0.044$	$w = 1/[\sigma^2(F_o^2) + (0.0486P)^2]$
$wR(F^2) = 0.104$	where $P = (F_0^2 + 2F_c^2)/3$
S = 1.01	$(\Delta/\sigma)_{\rm max} = 0.001$
2076 reflections	$\Delta \rho_{\rm max} = 0.18 \text{ e } \text{\AA}^{-3}$
284 parameters	$\Delta \rho_{\rm min} = -0.15 \text{ e } \text{\AA}^{-3}$

H atoms were positioned geometrically and refined in the ridingmodel approximation, with C-H = 0.93 (aromatic), 0.96 (methyl), 0.97 (CH<sub>2</sub>) and 0.98 Å (CH), and with  $U_{iso}(H) = 1.2U_{eq}(C)$  or  $1.5U_{eq}$  (methyl C). The methyl groups were allowed to rotate about their local threefold axes. In the absence of significant anomalous scattering effects, Friedel pairs were merged.

Data collection: SMART (Bruker, 1997); cell refinement: SAINT (Bruker, 1997); data reduction: SAINT; program(s) used to solve structure: SHELXS97 (Sheldrick, 1997); program(s) used to refine structure: SHELXL97 (Sheldrick, 1997); molecular graphics: SHELXTL (Bruker, 1997); software used to prepare material for publication: SHELXTL.

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